

Ornament Stand - Gerald Jensen - 2019
 Based on a design by Ashley Harwood

Blank - $3\frac{3}{4}'' \times 3\frac{3}{4}'' \times 8\frac{1}{4}''$

Drill bits -
 - $5/8''$ Forstner
 - $3/8''$ Forstner
 - $3/32''$ Twist or Brad point

Lead Fishing Weights

Brazing Rod - $3/32'' \times 18''$

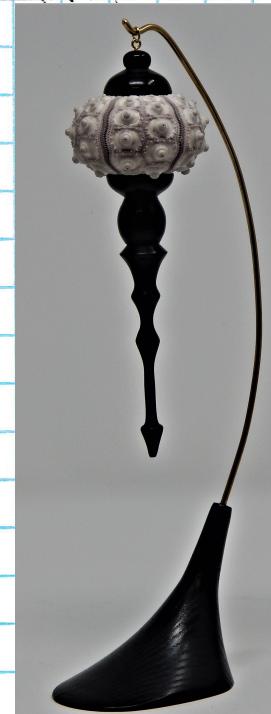
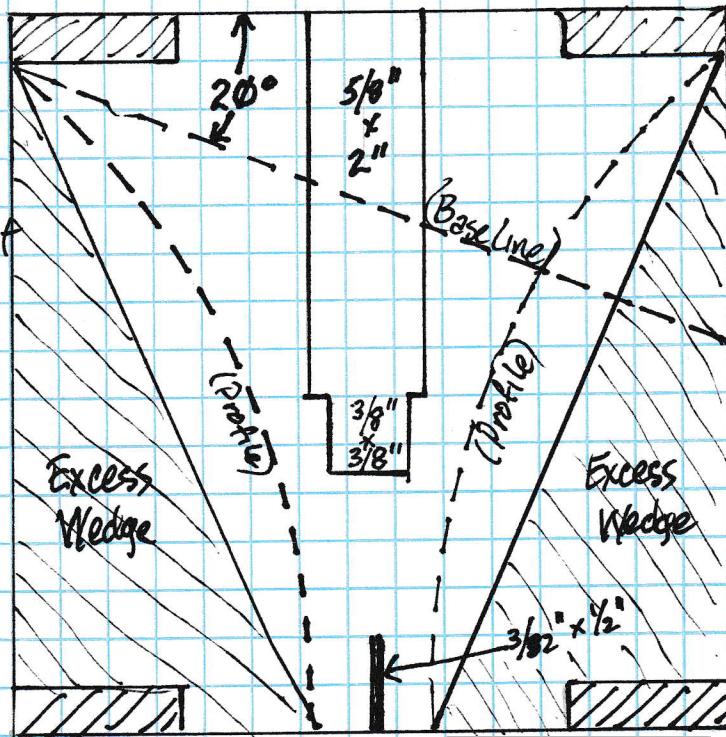
Between centers

Make tenon on tailstock end
 Reverse & mount in chuck
 Make tenon on tailstock end
 Drill $3/32''$ hole $1/2''$ deep

Reverse & mount in chuck

Drill $5/8''$ hole $2''$ deep
 Drill $3/8''$ hole additional $3/8''$ deep
 On Bandsaw, cut excess wedges off
 On lathe, turn down to desired profile, sand, finish
 On Bandsaw, cut to baseline
 Insert lead weight into hole, glue and pack with shavings
 Sand base and finish

Cut 18" brazing rod in two (yields 2-9" rods)
 Round ends of brazing rod to eliminate sharps
 Bend brazing rod to desired shape
 Glue brazing rod into $3/32''$ hole



GRJ - 10/19