

End-Grain Box

Gerald Jensen - 3/23

Blank: 7" x 2-1/2" x 2-1/2"

Tools:

Spindle Roughing Gouge
1" Forstner bit

Spindle Gouge
calipers

Square Scraper
ruler

Thin Parting Tool
pencil

- Mount blank between centers and turn round (take off as little wood as possible)
- Cut a tenon on both ends (3/8" wide and 1/16" deep).
- Install chuck and mark blank (from tailstock end, lid = 1", waist band = 1/2", body = 2").



- Turn center band 1/2" wide and 1/8" deep.
- Cut relief kerf on left end of body (bottom of box).
- Part top off, leaving approx. 1/16" of waist band on top.
- Install Forstner bit and drill approx 2" deep in body.
- Hollow body to depth, sand, and finish inside.
- Mount lid in chuck.
- Hollow to approx 3/4" depth. **WATCH FIT WITH BODY WAIST BAND.**
- Sand and finish interior.
- Re-chuck body with top and finish outside profile between centers.



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- Remove tailstock live center and finish end of top (“Charmin jam chuck” may be required depending on fit). Knob is optional.



- Part body off and make jam chuck from waste material.
- Turn bottom of body, sand, and finish.

